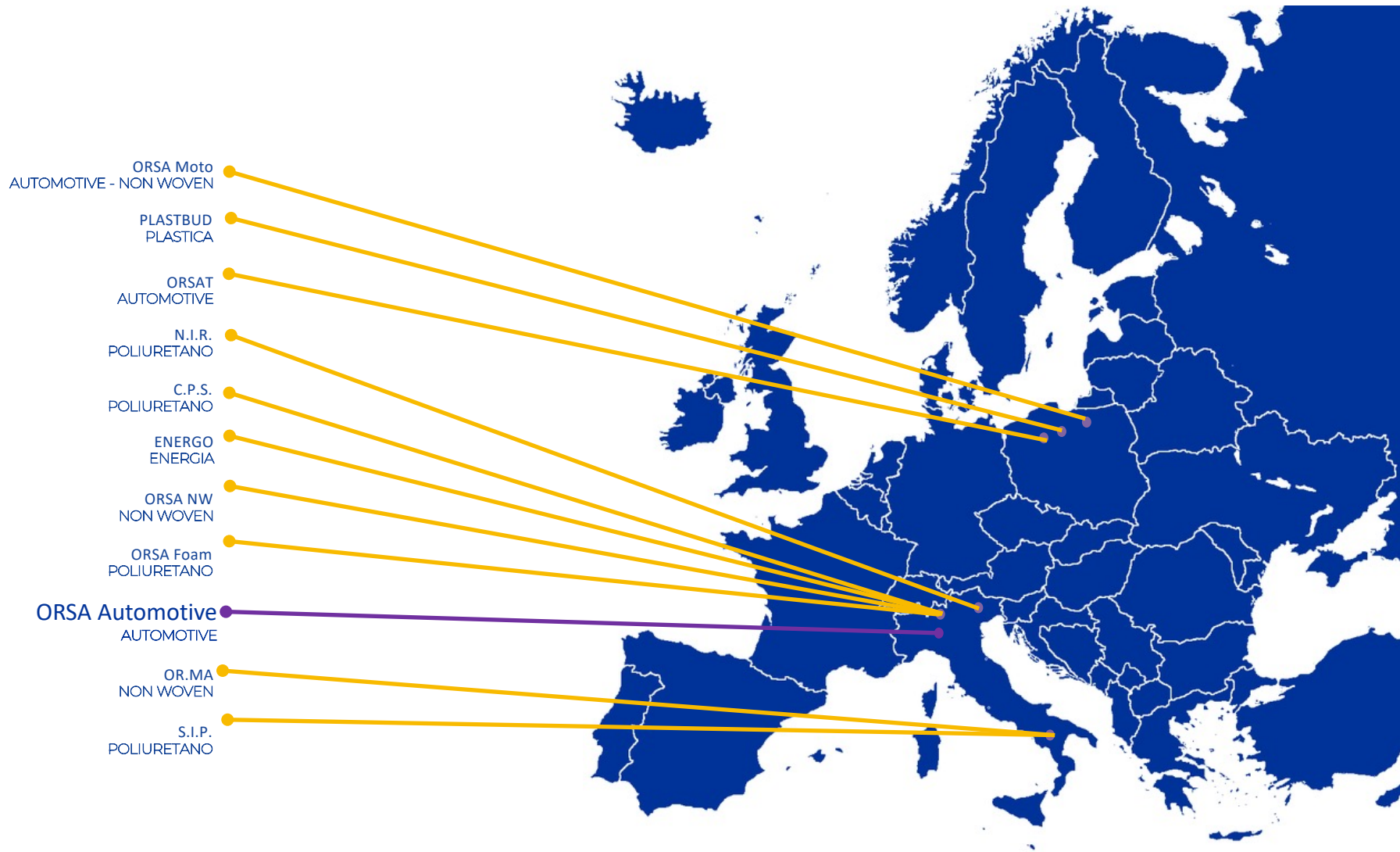


# ORSA Group Automotive Division



# Production Plants



## Main customers



STELLANTIS



VOLVO



PIAGGIO®



JOHN DEERE



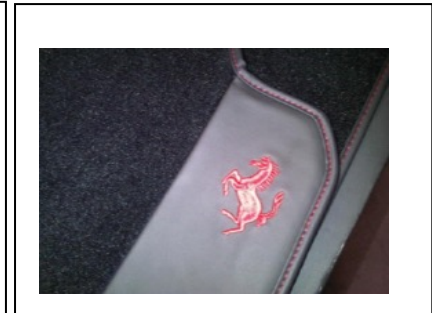
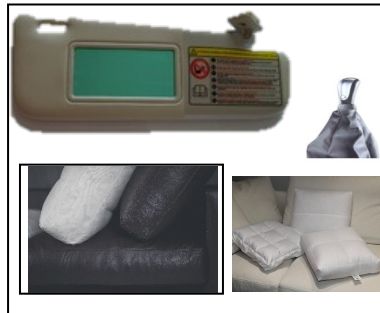
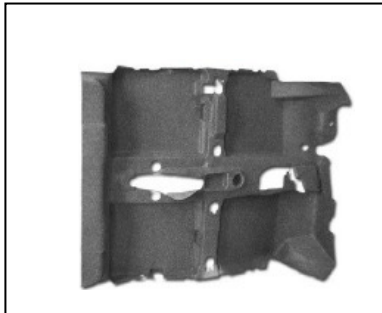
**ORSA - MOTO**

*Or-Sat*

**Plastbud**

**ORSA** *automotive*

## Products



## Products

- Moulded products for the automotive industry
  - Preformed textile upholstery for passenger compartment and boot interiors
  - Textile upholstery for backrests, loading platforms and preformed covers
  - Textile upholstery for wheel arches exterior (Locary)
  - Door panels
  - Self-supporting eco-compatible carriers
  - Map pockets
  - TnT Velour / Smooth

- Car Components (65%)
  - Sun visors
  - Gearbox and handbrake covers
- Stitching (35%)
  - Cushions and covers for sofas
  - Mattress covers
  - Cushions for outdoors
  - Pillows

- PA6, PC and PC/ABS elements
- Overmoulding - fabrics
- Soft PVC injection
- Hinge axles
- Polypropylene Elements
- Aesthetic POM products
- Cooling system elements
- Module assembly
- Products for the office supply industry
- Printer components
- External coat brackets and wall steps for the building industry

- Moulded products for the automotive industry
  - Preformed textile upholstery for passenger compartment and boot interiors
  - Textile upholstery for backrests, loading platforms and preformed covers
  - Textile upholstery for wheel arches exterior (Locary)
  - Self-supporting eco-compatible carriers
  - Mat overlay kits with customisation on a personalised basis
  - EPP shock absorbers
  - Interior upholstery and boots (TnT, alcantara, leather and technical fabrics)
  - Engine hoods insulation and thermo-acoustic bulkheads

## Location

Poland

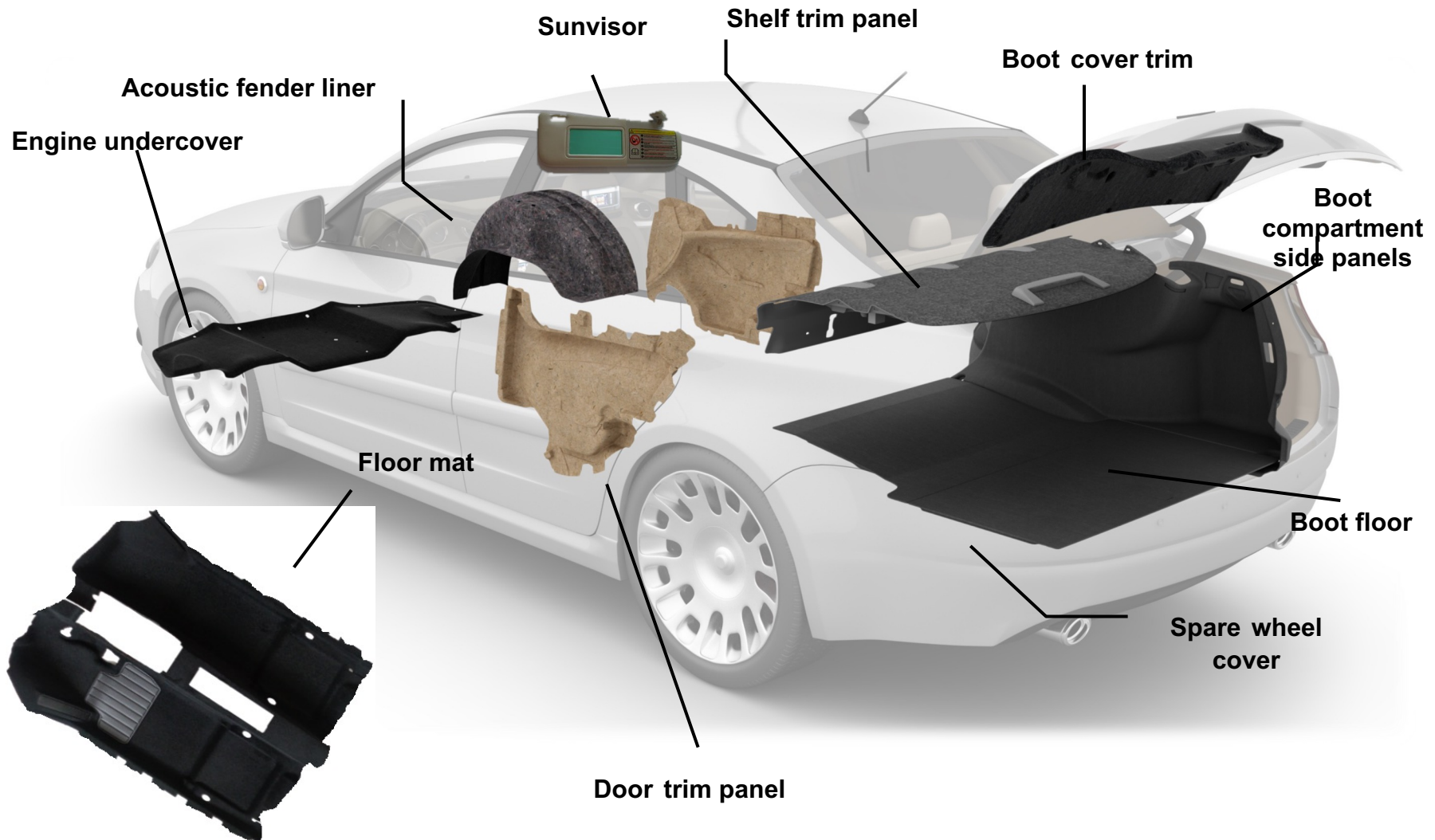
Poland

Poland

Italy

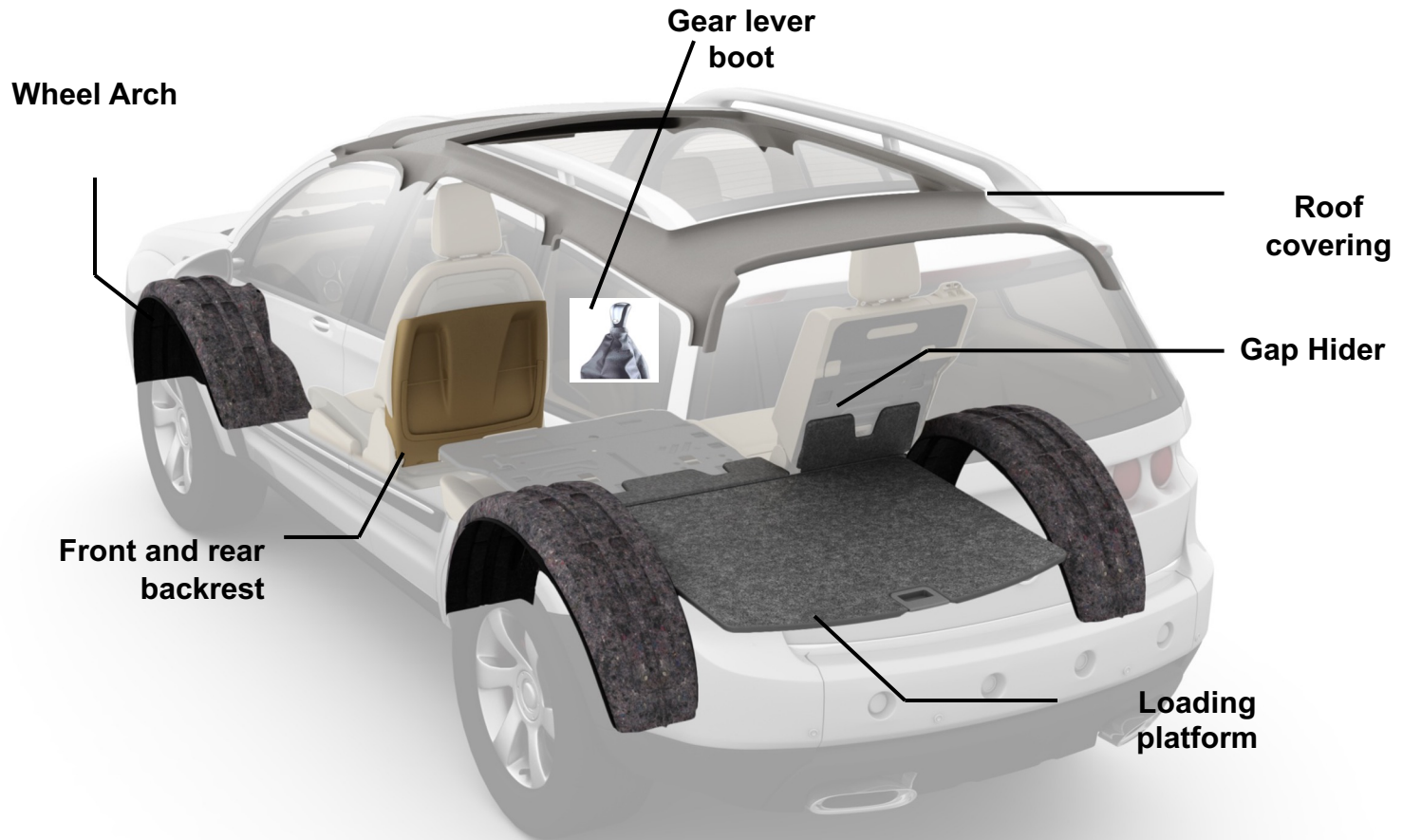
# Where do our customers use TNT?

Orsa customers use our TNT for these applications (some examples):



# Where do our customers use TNT?

Orsa customers use our TNT for these applications (some examples):

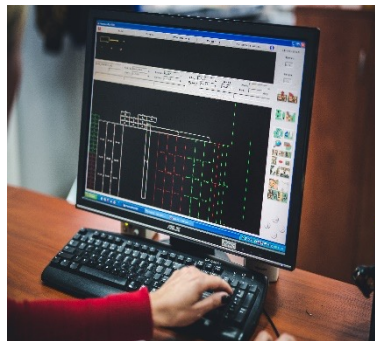


Or-sat also specialises in the production of cushions and upholstery covers for the medium and high-end segment.

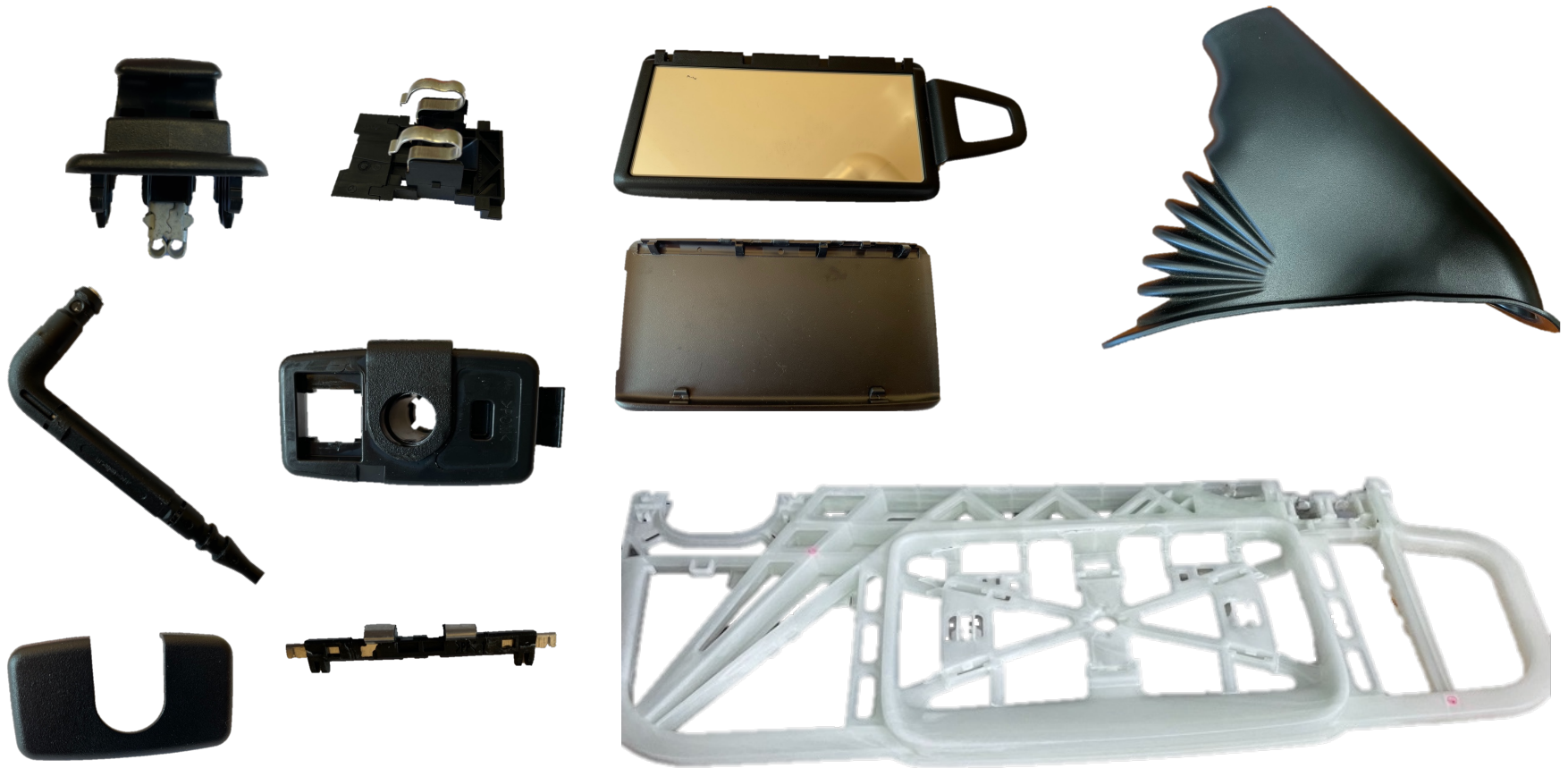
Experienced staff, innovative machinery and operating systems, which support the production process at every stage, are the guarantee of top-quality products in short delivery times.

The machinery fleet :

- Automated cutting department, with two Lectra cutting tables with spreaders and programs for designing and placing for cutting;
- Stitching department, with various types of machines for light and heavy stitching, overlock machines, knotting machines;
- Filling department with 3 silos and 5 filling machines.



# SUNVISORS and HAND BRAKE BOOTS



## CONSTRUCTION - OFFICE PRODUCTS





## PREMIUM CAR LUGGAGE





## PREMIUM CAR LUGGAGE



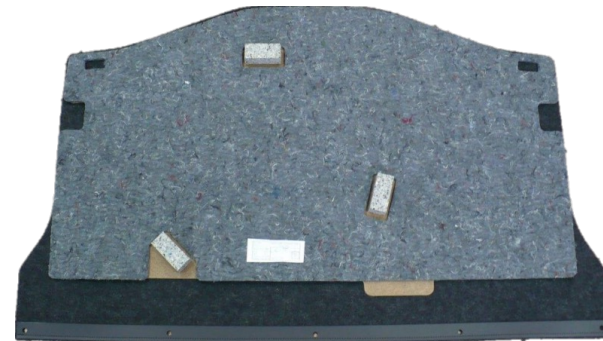
FRONT CARPET  
WITH BACK  
FLOOR



REAR CARPET



LUGGAGE FLOOR



LUGGAGE FLOOR  
BACKSIDE



TRUNK SIDE  
PANELS

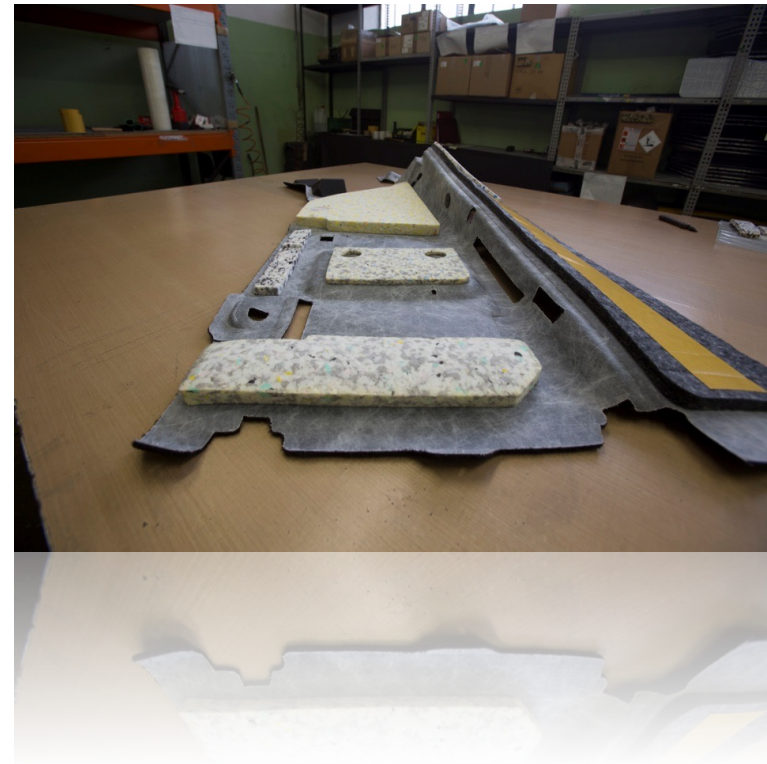


TAILGATE



CUSTOMIZED PRODUCTS  
LOW VOLUMES







## OR-SAT SCOPE OF FINISHED PRODUCT SUN VISORS

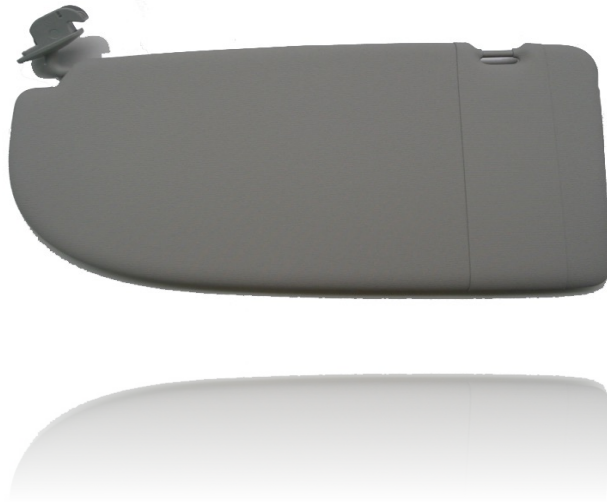


### TECHNOLOGY

- welding of sun visors – high frequency welding machines
- Filling: cutted parts with puler, steel frame, plastic frame
- PVC vinyl welds together with the filling – PE foam, PU foam, EPP cardboard glued with the foams, honeycomb cardboard
- Slider courtin with electrical applications

OR-SAT SCOPE OF FINISHED PRODUCT

SUN VISORS TO VW CADDY - TIER 1



TECHNOLOGY

- welding of sun visors – high frequency welding machines
- PVC vinyl welds together with the E-PP shelves and plastic frame
- holder assembled in sun visor

OR-SAT SCOPE OF FINISHED PRODUCT  
SUN VISORS TO NUOVA FIAT 500 - TIER 1



TECHNOLOGY

- welding of sun visors – high frequency welding machines
- PVC vinyl welds together with the cutted PULER making filling for the sun visors
- plastic frame
- metacrylic mirror assemblies in the frame

STELLANTIS



OR-SAT SCOPE OF FINISHED PRODUCT

SUN VISORS TO NUOVA FIAT 500L - TIER 1



TECHNOLOGY

- welding of sun visors – high frequency welding machines
- PVC vinyl welds together with the cutted PULER making filling for the sun visors
- plastic frame
- metacrylic mirror assemblies in the frame

STELLANTIS



OR-SAT SCOPE OF FINISHED PRODUCT

## SUN VISORS TO NUOVA FIAT 500X - TIER 1

STELLANTIS

### TECHNOLOGY

- welding of sun visors – high frequency welding machines
- PVC vinyl welds together with the cutted PULVERULON making filling for the sun visors
- plastic frame
- metacrylic mirror assemblies in the frame



## OR-SAT SCOPE OF FINISHED PRODUCT

# SUN VISORS TO FORD KA (B420) - TIER 1

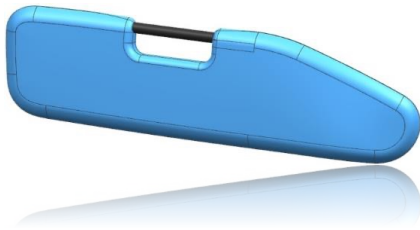


## TECHNOLOGY

- welding of sun visors – high frequency welding machines
- PVC vinyl welds together with the cutted PULER making filling for the sun visors
- plastic frame
- metacrylic mirror assemblies in the frame

OR-SAT SCOPE OF FINISHED PRODUCT

SUN VISORS TO ALFA ROMEO 4C - TIER 1



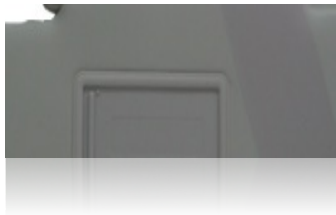
TECHNOLOGY

- welding of sun visors – high frequency welding machines
- PVC vinyl welds together with the cutted PULER making filling for the sun visors
- Overmolded metallic frame
- metacrylic mirror assemblies in the frame



OR-SAT SCOPE OF FINISHED PRODUCT

## SUN VISORS TO FIAT PANDA 169 - TIER 1



### TECHNOLOGY

- welding of sun visors – high frequency welding machines
- PVC vinyl welds together with the cutted PULER making filling for the sun visors
- plastic frame
- metacrylic mirror assemblies in the frame

STELLANTIS



OR-SAT SCOPE OF FINISHED PRODUCT

## SUN VISORS TO MERCEDES SPRINTER - TIER 1



### TECHNOLOGY

- welding of sun visors – high frequency welding machines
- filling: cutted parts with PULVER, steel frame
- PVC vinyl welds together with the filling



OR-SAT SCOPE OF FINISHED PRODUCT

## SUN VISORS TO VOLKSWAGEN CRAFTER NF - TIER 1



### TECHNOLOGY

- welding of sun visors – high frequency welding machines
- filling: cutted parts with PULER, steel frame
- PVC vinyl welds together with the filling

## OR-SAT SCOPE OF FINISHED PRODUCT

# SUN VISORS TO MERCEDES ACTROS - TIER 2



## TECHNOLOGY

- welding of sun visors – high frequency welding machines
- PVC vinyl welds together with the E-PP shelves and plastic frame
- sun visors assembled on the sliding arm

OR-SAT SCOPE OF FINISHED PRODUCT

## SUN VISORS TO IVECO GAMMA S2000 - TIER 2



### TECHNOLOGY

- welding of sun visors – high frequency welding machines
- filling: cutted parts with PULER, plastic frame
- metacrylic mirror assemblies in the frame



## OR-SAT SCOPE OF FINISHED PRODUCT SUN VISORS TO JOHN DEERE - TIER 2



### TECHNOLOGY

- welding of sun visors – high frequency welding machines
- filling: cutted parts with PULER, steel frame
- PVC vinyl welds together with the filling



OR-SAT SCOPE OF FINISHED PRODUCT

## GEAR CHANGE LEVER COVERS AND HANDBRAKE COVERS



### TECHNOLOGY

sewing process of the cutted parts and assembly on the plastic frame

completing:

- **bottom** – sewn the elastic parts on the sewing machine overlock
- **top** – collar with burs

OR-SAT SCOPE OF FINISHED PRODUCT

## GEAR CHANGE LEVER TO NUOVA FIAT 500 - TIER 2



## TECHNOLOGY

- sewing process of the cutted parts and assembly on the plastic frame
- completing:
  - bottom – sewn the elastic parts on the sewing machine
  - overlock
  - top – collar with burs

STELLANTIS



OR-SAT SCOPE OF FINISHED PRODUCT

## GEAR CHANGE LEVER TO FIAT PANDA - TIER 2



### TECHNOLOGY

- sewing process of the cutted parts and assembly on the plastic frame
- completing:
  - bottom** – sewn the elastic parts on the sewing machine overlock
  - top** – collar with burs

STELLANTIS



OR-SAT SCOPE OF FINISHED PRODUCT

## GEAR CHANGE LEVER TO FORD KA (B420) - TIER 2



### TECHNOLOGY

- sewing process of the cutted parts and assembly on the plastic frame
- completing:
  - bottom** – sewn the elastic parts on the sewing machine overlock
  - top** – collar with burs



## FSC – Chain of Custody

# Oeko-Tex Standard 100

# FSC - CHAIN OF CUSTODY

NUMERO DI CERTIFICATO / CERTIFICATE NUMBER

**CQ-COC-000423**

SI DICHIARA CHE L'ORGANIZZAZIONE / WE HEREBY STATE THAT THE ORGANIZATION

**ORSA NW S.R.L.**

**IT - 21055 GORLA MINORE (VA) - VIA AMBROGIO COLOMBO 60**

E CONFORME A / COMPLIES WITH

**FSC-STD-40-004 (VERS.3-0)**

## OGGETTO DI CERTIFICAZIONE / SCOPE OF CERTIFICATION

Progettazione, produzione e vendita di tessuto non tessuto certificato FSC e relativi servizi.  
Commercializzazione di tessuto non tessuto certificato FSC.

*Design, manufacturing and sale of non-woven fabrics and related services.*  
*Trading of non-woven fabrics.*  
*(Transfer System)*  
**PT.1.4**

IL TITOLARE COMPLETO DEI GRUPPI DI PRODOTTO CERTIFICATI È DISPONIBILE SULLA DATABASE FSC: [WWW.FSC-INFO.ORG](http://WWW.FSC-INFO.ORG)

THE FULL LIST OF CERTIFIED GROUPS / COMPANIES IS AVAILABLE ON THE DATABASE: [WWW.FSC-INFO.ORG](http://WWW.FSC-INFO.ORG)

IL PRESENTE CERTIFICATO È DI PROPRIETÀ DI CERTQUALITY SRL. IL CERTIFICATO E IL EVENTUALE COPIE DEVONO ESSERE RESTITUITI O ELIMINATI NEI CASI

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FSC. IL PRODOTTO VENDUTO O FORNITO DAL TITOLARE NON È CERTIFICATO POSSENDO ESSERE CONSIDERATO COMPRENSO NELLA SCOPE DEL CERTIFICATO SOLO

QUANDO CHIARAMENTE INDICATO SULLE ETICHETTE E SUI DOCUMENTI DI TRASPORTO IN CONFORMITÀ A QUANTO PREVISTO DA FSC

THIS CERTIFICATE DOES NOT CONSTITUTE EVIDENCE THAT A PRODUCT IS PROVIDED BY THE HOLDER OF THIS CERTIFICATE WHEN THE REQUIRED FSC CLAIM

SHIPPED OR SOLD BY THE CERTIFICATE HOLDER CAN ONLY BE CONSIDERED COVERED BY THE SCOPE OF THIS CERTIFICATE WHEN THE REQUIRED FSC CLAIM

IS CORRECTLY STATED ON INVOICES AND SHIPPING DOCUMENTS

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THE VALIDITY OF THIS CERTIFICATE SHOULD BE VERIFIED ON [WWW.FSC-INFO.ORG](http://WWW.FSC-INFO.ORG)

23/11/2017

PRIMA FIRMAZIONE - FIRST SILE

23/11/2017

SECONDA FIRMAZIONE - SECOND SILE

22/11/2022

SECONDA FIRMAZIONE - SECOND SILE

*Enrico Toffi*

DIRETTORE GENERALE - PRESIDENT CERTQUALITY SRL

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CENTRO TESSILE COTONIERO E ABBIGLIAMENTO S.P.A.  
PIAZZA SAINT'ANNA 2  
21055 GORTA MINORE VA, ITALY

OEKO-TEX®  
INSPIRING CONFIDENCE

# CERTIFICATE

La Ditta

ORSA NW S.r.l.  
Via A. Colombo, 60  
21055 Gorta Minore VA, ITALY

È autorizzata in base allo STANDARD 100 by OEKO-TEX® e al n. Rapporto di Prova n. 228A01464, a utilizzare il marchio STANDARD 100 by OEKO-TEX®

OEKO-TEX®  
CONFIDENCE IN TEXTILES  
STANDARD 100

16CK00012 CENTROBOST

Testato per sostanze nocive  
www.oeko-tex.com/label/100

per i seguenti articoli

Articoli JETTEX, ORFELT, LINOR PLUS, ORLUX, ECOVIS, RELIF: Tessuto non tessuto in 100% poliestere o in mista con poliammide e/o polipropilene interfacciati ad agiti o ad acqua, greggi o colorati con pigmenti nei toni del nero, grigio e marrone; tessuto non tessuto in 100% poliestere, 100% viscosa o in mista interfacciati ad agiti o ad acqua, greggi o nei toni del grigio; filati e non con idrorepellente e/o resina acrilica e/o adesivo termoplastico. Articoli MICROJET, K-TEX, MICRO K-TEX: tessuto non tessuto interfacciato ad acqua in microfibra di poliammide/poliestere, in viscosa di bambù o in una combinazione microfibra/viscosa di bambù, bianco. Materie prime certificate STANDARD 100 by OEKO-TEX®

Dalle prove eseguite sui suddetti articoli, in base allo STANDARD 100 by OEKO-TEX®, Appendice 4, Classe I articoli per neonati, risulta che i requisiti umano-ecologici, attualmente in vigore e stabiliti dallo STANDARD 100 by OEKO-TEX®, Appendice 4, sono stati rispettati.

Gli articoli certificati rispettano requisiti dell' Allegato XVII del REACH (tra cui l'uso di coloranti azoici, rilascio di nichel, ecc.), la legislazione americana riguardante il contenuto di piombo negli articoli per bambini (CPSA), con l'esclusione degli accessori in vetro) e lo standard cinese GB 18401:2010 (non sono verificati i requisiti di etichettatura).

L'infestazione di questo certificato, che ha sottoscritto la Dichiarazione di Conformità in accordo con la norma ISO 17050-1, è vincolata a utilizzare il marchio STANDARD 100 by OEKO-TEX®, solo per gli articoli conformi ai campioni inizialmente analizzati. La conformità è verificata tramite audit.

Il certificato 16CK00012 è valido fino al 25.02.2023

Busto Arsizio, 01.04.2022

Chiara Salomaggi

Chiara Salomaggi  
Responsabile Centro di Certificazione di Prodotto OEKO-TEX®

OEKO-TEX® Association | Senftenstrasse 23 | CH-8002 Zurich

## EDANA



## GRS



# Quality Certifications

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ORSA NW:	UNI EN ISO 9001:2015
ORSA Automotive:	UNI EN ISO 9001: 2015
	IATF 16949:2016
OR-SAT:	IATF 16949:2016
	UNI EN ISO 14001:2015
	UNI ISO 9001:2015 e AEO
ORSA-MOTO:	PN-EN ISO 14001:2015
	IATF 16949:2016
PLASTBUD:	ISO 9001:2015
	IATF 16949:2016

# ORSA NW – ISO 9001



## ORSA Automotive - IAF 16949 e ISO 9001



### CERTIFICATE OF REGISTRATION

This is to certify that  
Si certifica che

**ORSA AUTOMOTIVE S.R.L.**

Via Lomellina, 880 | 27036 MORTARA (PV) Italy

operates a  
applica un

**QUALITY MANAGEMENT SYSTEM**

which complies with the requirements of  
in conformità ai requisiti di

**IATF 16949:2016**

for the following scope of certification:

per il seguente scopo di certificazione:

Manufacturing of upholstery and soundproofing materials for interiors.  
Produzione di rivestimenti e di insonorizzanti per interni.

with exclusion: product design con esclusione: progettazione prodotto

Certificate No.: IATF 45  
IATF Database No.: 0378014

Issue Date: 16/12/2020  
Expiry Date: 15/12/2023

Page 1 of 1

*Heather Mahon*

Heather Mahon  
Global Head of Technical Services  
Assurance

*Dusan Nikolic*

Dusan Nikolic  
Automotive Technical Manager  
Global Scheme Owner



Registered by:  
SAI Global Certification Services Pty Ltd 20 Carlton Court, Suite 200, Toronto, Canada M5W 7Y9 (SAI Global) and subject to the SAI Global  
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**SAI GLOBAL**  
INFORM. INSPIRE. IMPROVE.



### CERTIFICATE OF REGISTRATION

This is to certify that:

**ORSA AUTOMOTIVE S.R.L.**

Via Lomellina, 880 | 27036 MORTARA (PV) Italy

is in compliance with the standard

**UNI EN ISO 9001:2015**

EA Code: 14 | 22a

concerning the following kinds of products – processes – services:

**Manufacturing of upholstery and soundproofing materials for interiors.**

**Produzione di rivestimenti e di insonorizzanti per interni.**

Certificate No. SGQ 728/C  
Issue Date: 16/12/2020

Original Certification Date: 01/10/2003  
Current Certification Date: 16/12/2020  
Certificate Expiry Date: 15/12/2023



*Heather Mahon*

Heather Mahon  
General Manager Technical Services  
Sai Global Assurance

**SAI GLOBAL**

Certificato da:  
SAI Global Italia, Corso Poissini 20/29, 10137 Torino, Italia.  
Questo certificato è soggetto alle Condizioni Contrattuali per la certificazione SAI Global Italia.  
Questo certificato è di proprietà di SAI Global Italia e deve essere restituito su richiesta a SAI Global Italia.  
Per verificare la validità del presente certificato, visitate alla sezione "Autentiche Certificazioni" del sito [www.sai-global.it](http://www.sai-global.it).  
Questo certificato è stato effettuato con la massima diligenza e competenza.  
SAI Global si assume la responsabilità solo per comprovata negligenza.  
SAI Global Italia fa parte del gruppo SAI Global Pty Ltd, 200 George St, Level 37-38, Sydney, NSW, 2000, Australia.

## OR-SAT: ISO 14001 e IATF16949



Current issue date: 10 February 2023  
Expiry date: 10 February 2025  
Certificate number: ISO 14001 - 00024333

Original approved: 10 February 2023  
Expiry date: 10 February 2025  
Certificate number: ISO 14001 - 00024333

**Certificate of Approval**

This is to certify that the Management System of:

**OR-SAT Zakład Pracy Chronionej sp. z o.o.**

ul. Gopodarcza 8, 68-200 Zary, Poland

has been approved by Lloyd's Register to the following standards:

**ISO 14001:2015**

Approval number(s): ISO 14001 - 00024333

The scope of this approval is applicable to:

Manufacture of sun visors, gear lever covers and hand brake lever covers as well as other interior fittings.



P.D. Commission  
Area Manager North Europe  
Issued by: Lloyd's Register (Polish) sp. z o.o.  
for and on behalf of: Lloyd's Register Quality Assurance Limited



UKAS  
18001

Page 1 of 1



Current issue date: 8 September 2021  
Expiry date: 8 September 2024  
Certificate number: IATF 16949-2016

Original approved: 8 September 2021  
Expiry date: 8 September 2024  
Certificate number: IATF 16949-2016

**Certificate of Approval**

This is to certify that the Management System of:

**OR-SAT Zakład Pracy Chronionej sp. z o.o.**

ul. Gopodarcza 8, 68-200 Zary, Poland

has been approved by Lloyd's Register to the following standards:

**IATF 16949:2016**

Approval number(s): IATF 16949 - 00031448-001

This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

The scope of this approval is applicable to:

Design and manufacturing of sun visors, gear change lever covers, hand brake lever covers and other interior components.



Paul Graf  
Chief Operating Officer, Management Systems, MSD  
Issued by: LR Quality Assurance Ltd (UK)



UKAS  
9122

Page 1 of 1

## ISO 9001 e AEO



Current issue date: 8 September 2021  
Expiry date: 8 September 2024  
Certificate number: ISO 9001 - 00031448-001

Original approved: 8 September 2021  
Expiry date: 8 September 2024  
Certificate number: ISO 9001 - 00031448-001

**Certificate of Approval**

This is to certify that the Management System of:

**OR-SAT Zakład Pracy Chronionej sp. z o.o.**

ul. Gopodarcza 8, 68-200 Zary, Poland

has been approved by Lloyd's Register to the following standards:

**ISO 9001:2015**

Approval number(s): ISO 9001 - 00031448-001

The scope of this approval is applicable to:

Design and manufacturing of sun visors, gear change lever covers, hand brake lever covers and other interior components.



Paul Graf  
Area Operations Manager, North Europe  
Issued by: Lloyd's Register (Polish) sp. z o.o.  
for and on behalf of: Lloyd's Register Quality Assurance Limited



UKAS  
9122

Page 1 of 1



ŚWIADCTWO AEO

WSPÓLNOTA EUROPEJSKA

Świadectwo AEO

PLAEOC410000130026

1. Prezydent Instytutu AEO OR-SAT ZAKŁAD PRACY CHRONIONEJ Spółka z o.o.

2. Dyktator Izby Celnej w Rzeszynie

3. Data, od której obowiązuje świadectwo: 28 stycznia 2013 r.

## ORSA-MOTO: ISO 14001 e IATF16949



## PLASTBUD: ISO 9001 e IATF16949



Current issue date:  
30 August 2021

Original approval(s):  
ISO 9001 - 30 August 2021

Expiry date:  
28 August 2024

Certificate identity number:  
10391831

**Certificate of Approval**

This is to certify that the Management System of:

**Plastbud sp. z o.o.**

Ul. Szklarska 16, 68-205 Żary, Poland

has been approved by Lloyd's Register to the following standards:

**ISO 9001:2015**

Approval number(s): ISO 9001 – 00032392-501

The scope of this approval is applicable to:

Manufacturing and assembly of plastic products.



**Paul Graaf**  
Area Operations Manager, North Europe  
Issued by: Lloyd's Register (Polaka) sp. z o.o.  
for and on behalf of: Lloyd's Register Quality Assurance Limited



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Issued by: Lloyd's Register Quality Assurance Limited, 1 Trinity Park, Bickenhead Lane, Birmingham B37 7YS, United Kingdom

Page 1 of 1



Certification date:  
30 August 2021

Original approval(s):  
IATF 16949 - 30 August 2021

Expiry date:  
28 August 2024

Certificate number:  
10398825

**Certificate of Approval**

This is to certify that the Management System of:

**Plastbud sp. z o.o.**

Ul. Szklarska 16, 68-205 Żary, Poland

has been approved by Lloyd's Register to the following standards:

**IATF 16949:2016 (excluding product design)**

Approval number(s): IATF 16949 – 00032392-001

The scope of this approval is applicable to:

Manufacturing and assembly of plastic products.



**Paul Graaf**  
Chief Operating Officer, Management Systems, MSIS  
Issued by: Lloyd's Register Quality Assurance Limited



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